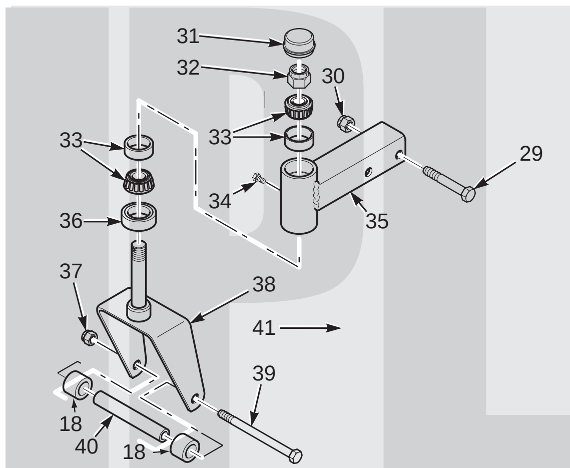
SCAG
POWER EQUIPMENT



MODEL STC

ILLUSTRATED PARTS LIST

THIS MANUAL CONTAINS THE ILLUSTRATED PARTS LIST FOR MODELS:

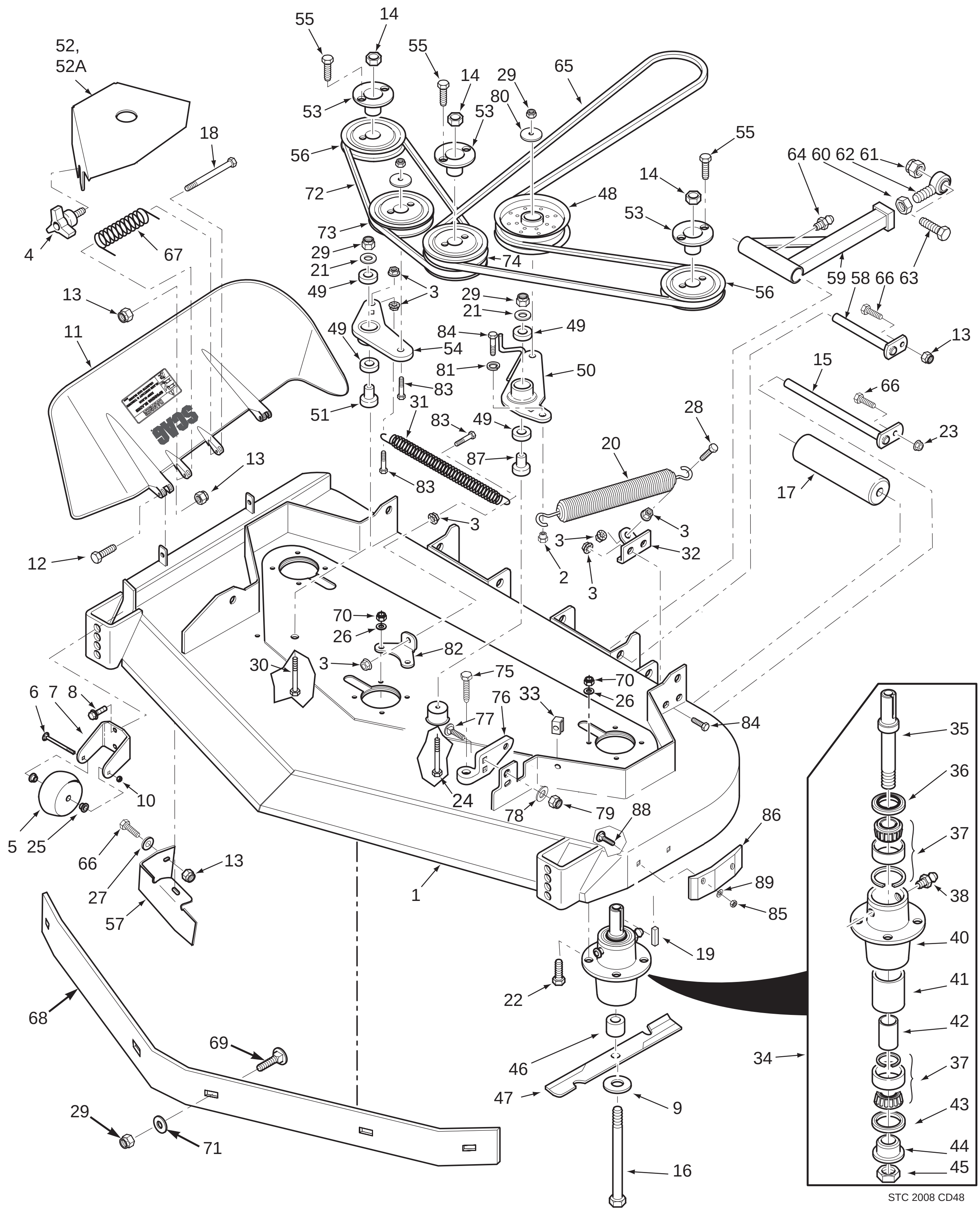
STC48V-19KAI with a serial number of D6700001 to D6799999
STC48V-23CV with a serial number of D6800001 to D6899999
SMTC-48V with a serial number of D9100001 to D9199999

NOTES

ILLUSTRATED PARTS LIST
TABLE OF CONTENTS

SUBJECT **PAGE**

48V CUTTER DECK

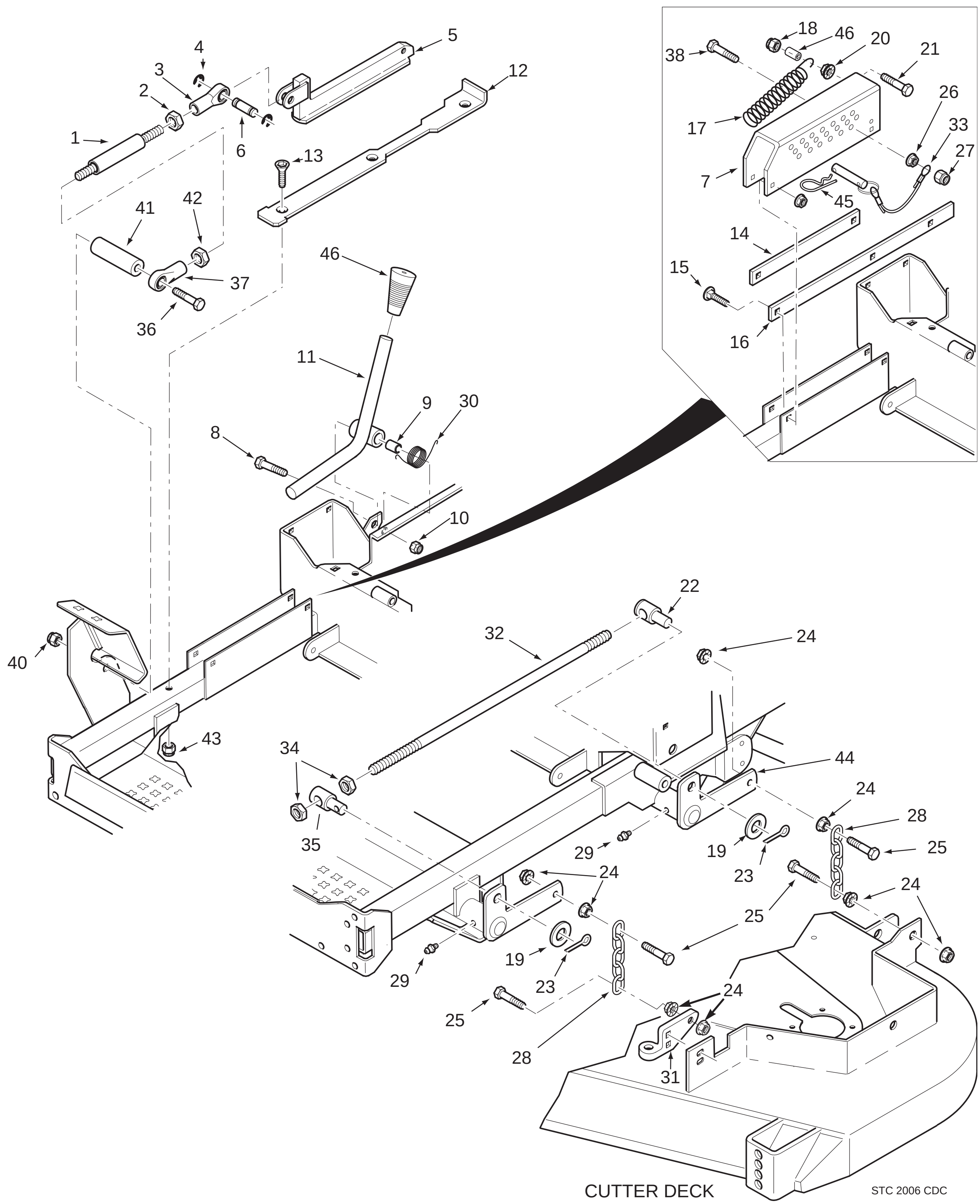


48V CUTTER DECK

Ref. No.	Part No.	Description
1	461854	Cutter Deck Velocity Plus
2	43686	Boss, Spring Anchor
3	04019-04	Nut, 3/8-16 Serrated Flange
4	481625-01	Wing Nut, 3/8-16
5	481632	Anti-Scalp Wheel
6	04003-26	Bolt, Carriage 3/8-16 x 4”
7	422478	Bracket, Anti-Scalp Wheel
8	04017-27	Bolt, Serrated Flange 3/8-16 x 1”
9	04043-06	Flatwasher, 5/8” Hardened
10	04021-05	Locknut, 3/8-16 Center Lock
11	461844	Discharge Chute
12	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2”, Rear
	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4”, Front
13	04021-10	Nut, Elastic Stop 5/16-18
14	04020-09	Nut, 5/8-11 UNC
15	45944	Shaft, Roller
16	04001-41	Bolt, Hex Head 5/8-11 x 9-1/2”
17	48038	Roller, Rear
18	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4”
19	04063-08	Key, 1/4 x 1/4 x 2”
20	483246	Spring, Idler LH
21	04043-04	Flatwasher, 3/8”
22	04001-176	Bolt, Hex Head 5/16-18 x 1-3/4” Grade 8
23	04019-03	Nut, Serrated Flange 5/16-18
24	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4”
25	48100-15	Bushing, .376 ID Oilite
26	04030-03	Lockwasher 5/16”
27	04040-15	Flatwasher 5/16”
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2” Gr. 8
29	04021-09	Nut, Elastic Stop 3/8-16
30	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2”
31	483247	Spring, Idler RH
32	424369	Bracket, Spring Anchor LH 48V
33	04110-03	U-Nut, 3/8-16
34	461663	Spindle Assembly
35	43589	Shaft, Spindle
36	481024	Seal Upper
37	481022	Bearing Assembly
38	48114-04	Grease Fitting
39	48677	Valve, Grease Relief
40	43644	Housing, Spindle
41	43312	Spacer, Outside
42	43296	Spacer, Inside
43	481025	Seal, Lower
44	43297	Bushing, Bottom
45	481035	Nut, Special 1-1/16 - 18

Ref. No.	Part No.	Description
46	43590	Spacer, Spindle
47	482877	Cutter Blade 16.5”
48	483210	Pulley, Idler 5” Dia.
49	48224	Bearing
50	461940	Idler Arm Assy.
51	43689	Idler Pivot
52	424322	Belt Cover (48V)
53	48926	Hub, Tapered 1-1/8” Bore
54	461946	Idler Arm
55	04001-172	Bolt, Hex Head 1/4-20 x 1” Grade 8
56	483282	Pulley 4.75”
57	424208	Turbo Baffle, Bolt On
58	451240	Push Arm Shaft
59	461516	Push Arm (Includes 64,60,62)
60	04020-16	Nut, 5/8-18 UNF
61	04021-13	Nut, Elastic Stop 5/8-11
62	48763	Rod End, 5/8 Male RH Thread
63	04001-79	Bolt, Hex Head 5/8-11 x 4-1/2”
64	48114-04	Grease Fitting, 90 Degree
65	483241	Belt, Cutter Deck Drive (48V)
66	04001-09	Bolt, Hex Head 5/16-18 x 1”
67	483378	Spring, Discharge Chute
68	424173	Baffle Weldment, 48V
69	04003-23	Bolt, Carriage 3/8-16 x 1”
70	04021-22	Nut, Elastic Stop 5/16-18 Grade 8
71	04043-04	Flatwasher 3/8”
72	483239	Belt, RH Cutter Deck
73	48181	Pulley, Idler 5” Dia.
74	483283	Pulley, Double Groove
75	483167	Bolt, Special
76	461929	Lever Assy., Deck Level
77	04003-40	Bolt, Carriage 7/16-14 x 1-1/4"
78	04040-11	Flatwasher, 7/16-.500 x 1.25 x .083
79	04021-11	Nut, Elastic Stop 7/16-14
80	424367	Dust Shield
81	04030-03	Lockwasher 3/8”
82	424376	Bracket, Spring Anchor RH
83	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2” Gr. 8
84	04001-19	Bolt, Hex Head 3/8-16 x 1”
85	04021-04	Nut, Center Lock 5/16-18
86	483176	Wear Pad
87	43689	Idler Pivot
88	04003-12	Bolt, Carraige 5/16-18 x 3/4”
89	04040-04	Flatwasher, 5/16”

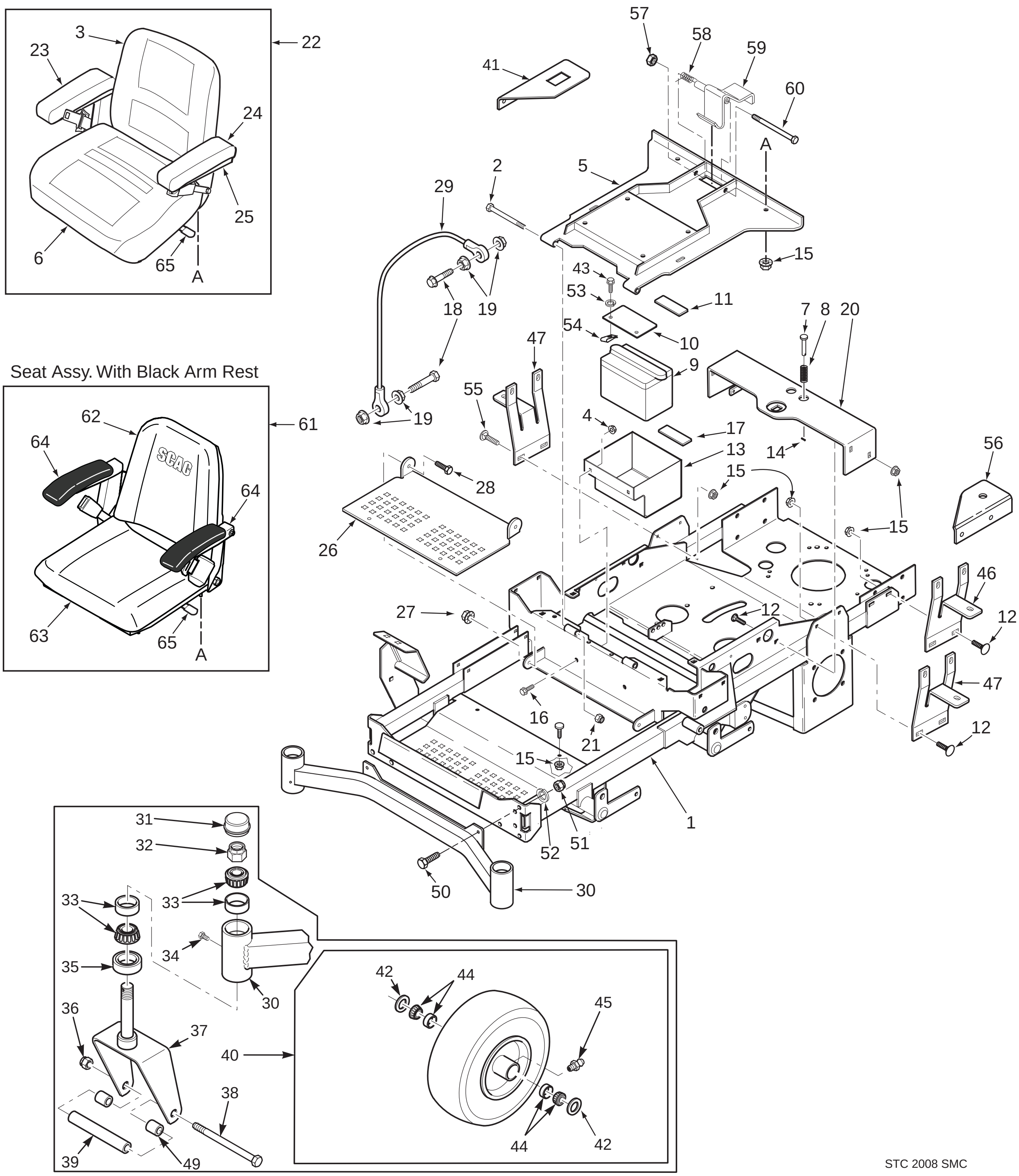
CUTTER DECK CONTROLS



CUTTER DECK CONTROLS

Ref. No.	Part No.	Description
1	482624	Rod, Deck Lift Linkage
2	04020-28	Nut, Jam 1/2-20 LH Thread
3	481766	Rod End, 1/2-20 Female Thread
4	04050-10	Retaining Ring, 1/2" External "E"
5	483062	Slide, Deck Height Adjust
6	43487	Pin, Deck Lift
7	423463	Bracket, Cutting Height Adjustment
8	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
9	43668	Bushing .502 OD
10	04021-09	Nut, Elastic Stop 3/8-16
11	461874	Lever, Deck Latch
12	422346	Slide, Cutting Height
13	04014-03	Screw, Cap 5/16-18 x 3" FHHS
14	422381	Guide, Short
15	04003-04	Bolt, Carriage 5/16-18 x 1"
16	422380	Guide, Long
17	483177	Spring, Helper
18	04021-05	Nut, 3/8-16 Center Lock
19	04040-09	Flatwasher, 5/8-.656 x 1.312 x .095
20	04019-04	Nut, 3/8-16 Serr. Flange
21	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
22	43678	Swivel Joint LH
23	04061-07	Cotter Pin, 3/16 x 1"
24	04019-04	Nut, Serr. Flange 3/8-16
25	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
26	04019-04	Nut, Serr. Flange 3/8-16
27	04021-09	Nut, Elastic Stop 3/8-16
28	48540	Chain
29	48114-04	Grease Fitting, 1/4-28 Self Tap
30	483181	Torsion Spring
31	461929	Lever Assy., Deck Level
32	04004-45	Stud, 1/2-13 x 20"
33	04067-09	Pin
	481547	Lanyard
34	04020-09	Nut, 5/8-11 UNC
35	43679	Swivel Joint RH
36	04001-155	Bolt, Hex Head 1/2-13 x 5"
37	481765	Rod End, 1/2-20 Female RH Thread
38	04001-77	Bolt, Hex Head 3/8-16 x 3-1/2"
39	43572	Spacer
40	04021-02	Lock Nut, 1/4-20
41	43630	Spacer
42	04020-27	Nut, 1/2-20 UNF-2B
43	04021-10	Nut, Elastic Stop 5/16-18
44	45904	Lift Bellcrank Weldment, LH Rear
	45905	Lift Bellcrank Weldment, RH Rear
	04041-14	Flatwasher, 1.0-1.062 x 1.5 x .048
	04050-08	Retaining Ring, 1" ext.
45	04062-04	Hair Pin Cotter, .177 x 3-1/4"
46	481477	Grip, Deck Latch Lever

SHEET METAL COMPONENTS

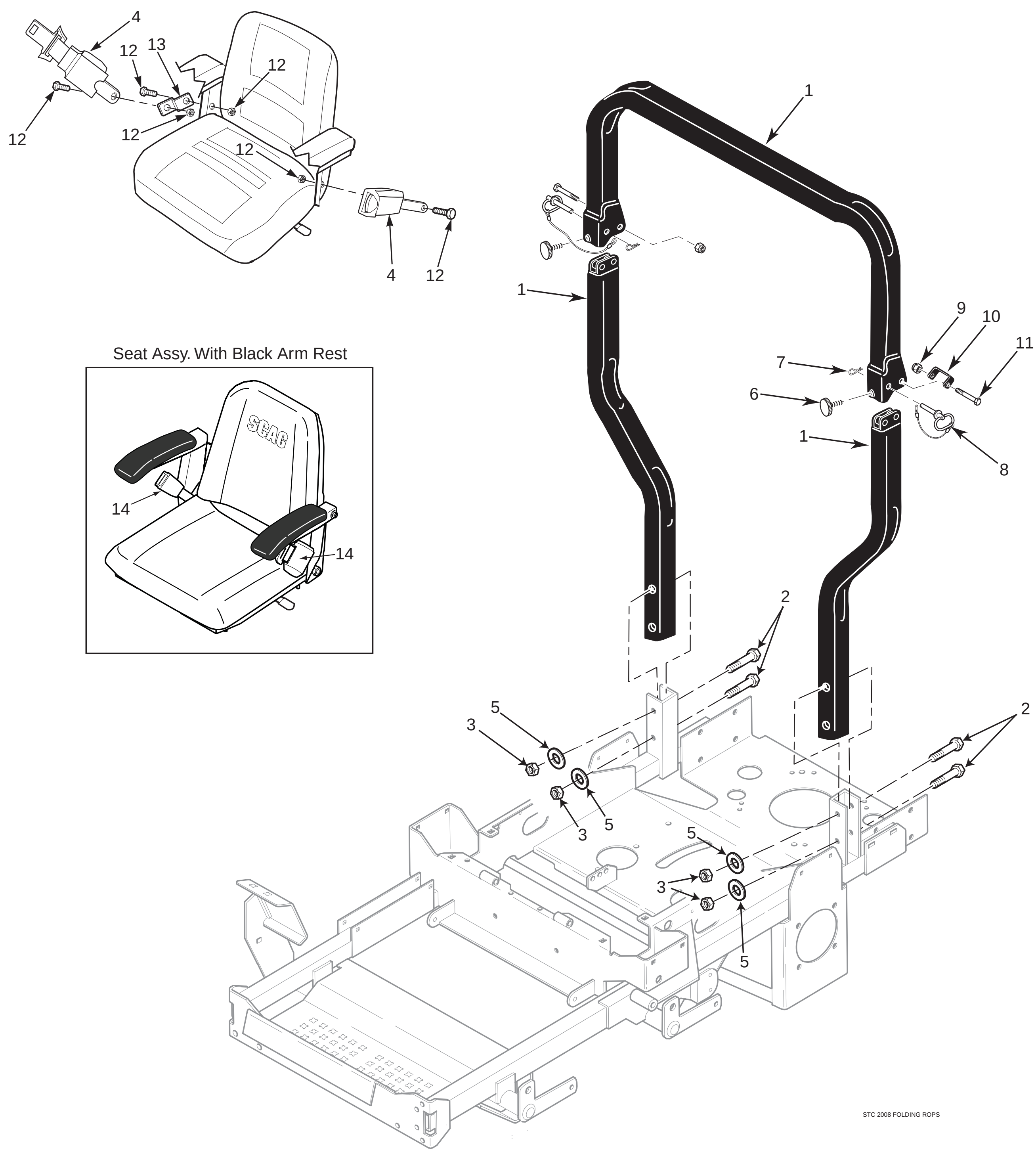


SCAG

SHEET METAL COMPONENTS

Ref. No.	Part No.	Description
1	461918	Main Frame Assembly w/decals
2	04001-73	Bolt, Hex Head 5/16-18 x 3-3/4"
3	482632	Cushion, Back
4	04019-04	Nut, Serr. Flange 3/8-16
5	461989	Plate, Seat Mounting w/decals
6	482111	Cushion, Lower Seat
7	43462	Pin Retainer, Spring
8	481389	Spring
9	**	Battery (not available through Scag)
10	423571	Battery Cover
11	482553	Battery Hold Down Pad
12	04003-12	Bolt, Carr. 5/16-18 x 3/4"
13	423556	Battery Box
14	04060-01	Roll Pin, Spring 5/32 x 3/4"
15	04019-03	Nut, Serr. Flange 5/16-18
16	04001-19	Bolt, Hex Head 3/8-16 x 1"
17	482552	Pad, Rubber
18	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
19	04019-02	Nut, Serr. Flange 1/4-20
20	451896	Seat Base Support
21	04021-10	Nut, Elastic Stop 5/16-18
22	483385	Seat Assembly w/ adjustment rails
23	482108	Arm Pad, RH
	482110	Bracket, Armrest RH
24	482107	Arm Pad, LH
	482109	Bracket, Armrest LH
25	482183	Channel, Armrest
26	423557	Footplate
27	04021-09	Nut, Elastic Stop 3/8-16
28	04001-19	Bolt, Hex Head 3/8-16 x 1"
29	48566	Cable, Seat Stop
30	451826	Weldment, Caster Support
31	481559	Cap, Grease
32	04021-20	Nut, Elastic Stop 1.0-14
33	48668	Bearing Set
34	482028-01	Plug, 1/4-28
35	481025	Seal, 2.0" OD x 1.625" ID
36	04021-07	Nut, Elastic Stop 1/2-13
37	451471	Yoke, Front Caster Wheel
38	04001-134	Bolt, Hex Head 1/2-13 x 7-1/2"
39	43581	Sleeve
40	9277	Caster Wheel Assembly (Incl. 42, 44, 45)
41	424112	Bracket, Hour Meter
42	482622	Seal
43	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
44	482621	Roller Bearing
45	48114-04	Fitting, Grease
46	423575	Mounting Bracket, Oil Tank
47	423764	Mounting Bracket, Fuel Tank
48	482633	Seat Pan
49	43584	Spacer, Caster Wheel
50	04001-28	Bolt, Hex Head 7/16-14 x 1-1/4"
51	04021-11	Nut, Elastic Stop 7/16-14
52	04030-05	Lockwasher, 7/16"
53	04030-04	Lock Washer. 3/8 Spring
54	04110-03	U-Nut, 3/8-16
55	04003-04	Bolt, Carriage 5/16-18 x 1"
56	423912	Bracket, Fuel Valve
57	04021-05	Lock Nut, 3/8-16 Center Lock
58	483371	Spring, Seat Latch
59	451897	Seat Latch Weldment
60	04001-100	Bolt, Hex Head 3/8-16 x 6"
61	483736	Seat Assembly w/ adj. rails
62	483544	Cushion, Back
63	483545	Cushion, Lower Seat
64	483549	Arm rest Kit
65	482635	Seat Adjustment Track Set

STC ROLL-OVER PROTECTION SYSTEM

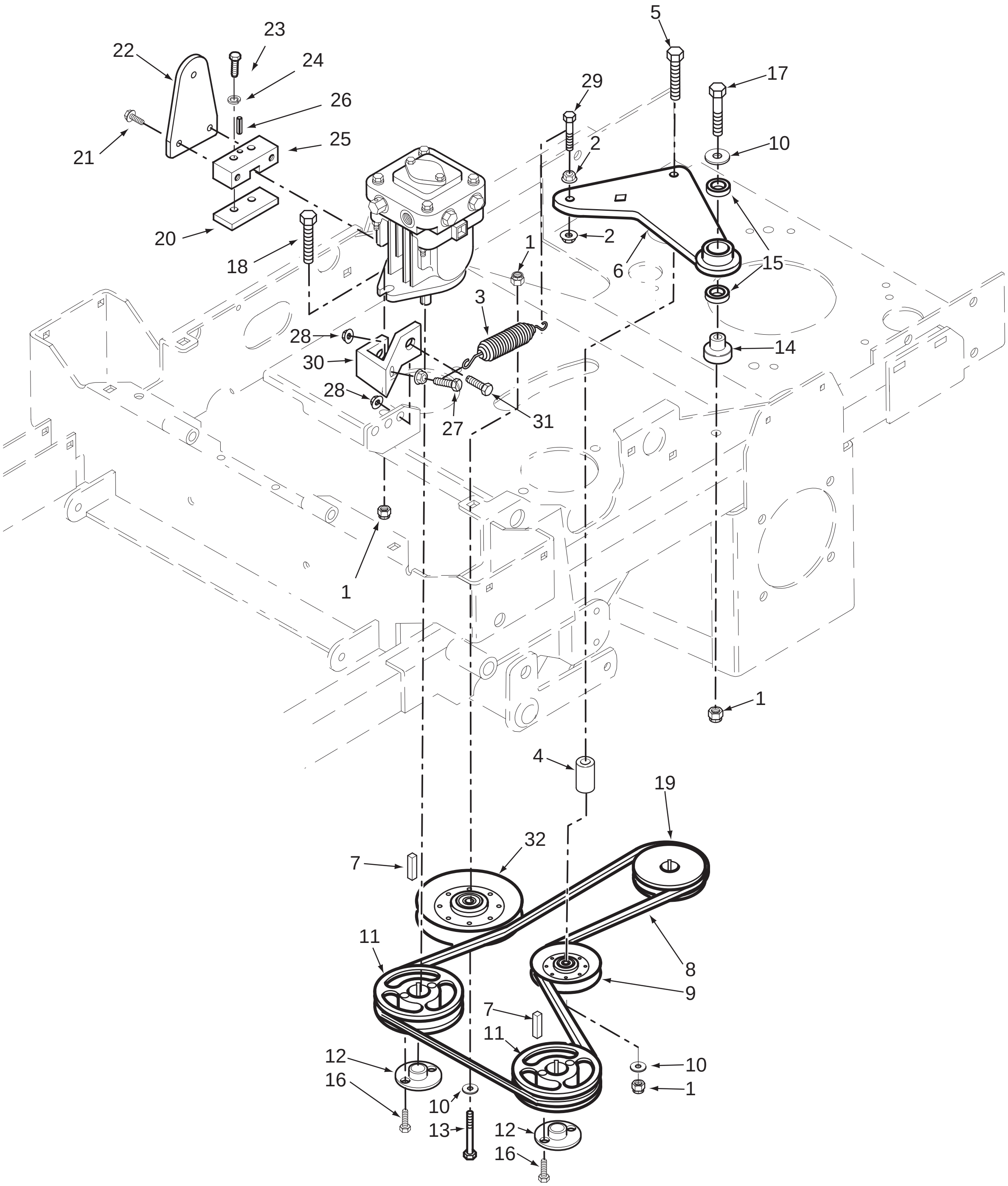


Seat Assy. With Black Arm Rest

STC ROLL-OVER PROTECTION SYSTEM

Ref. No.	Part No.	Description
1	9512	STC Foldable ROPS Accessory (incl. all items listed)
2	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2”
3	04021-19	Nut, Center Lock 1/2-13
4	483412	Retractable Seat Belt
5	04040-13	Flatwasher, 1/2-.562 x 1.375 x .109
6	481625-03	Thumb Screw, 5/16-18 NC x 3/4”
7	04062-06	Hair Pin, Cotter
8	483262	Pin
9	04021-19	Nut, Center Lock 1/2-13
10	424407	Bracket, Stop
11	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2”
12	461990	Seat Hardware Kit, STC
13	483451	Bracket
14	483412	Retractable Seat Belt (Seat with Black Arm Rest)
	461990	Hardware Package, Seat Belt Mounting

DRIVE SYSTEM COMPONENTS

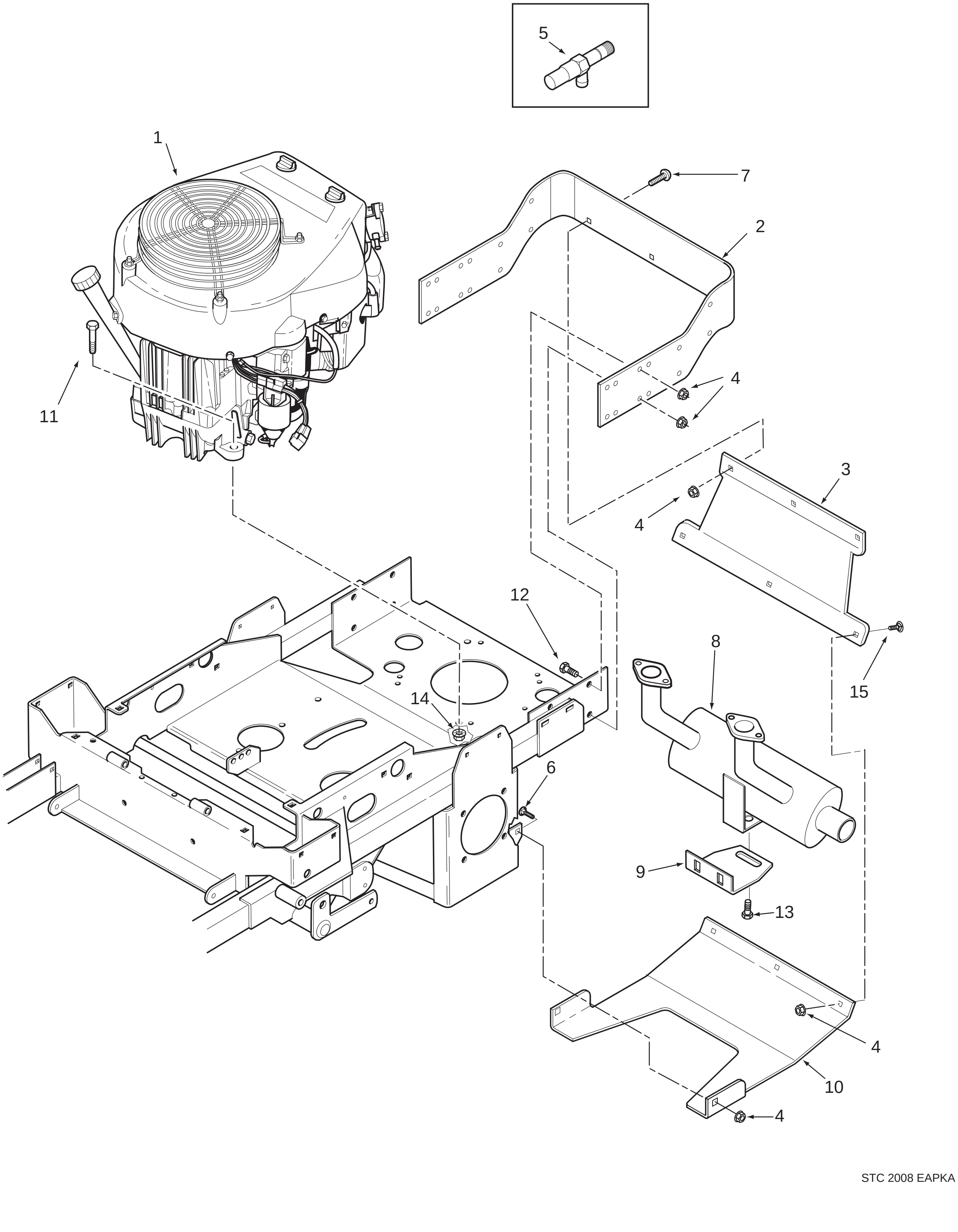


STC 2005 DSC

DRIVE SYSTEM COMPONENTS

Ref. No.	Part No.	Description
1	04021-09	Nut, Elastic Stop 3/8-16
2	04019-04	Nut, Serrated Flange 3/8-16
3	483087	Spring, Pump Idler
4	43286	Spacer
5	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
6	461603	Idler Arm Assy., Pump Drive
7	04063-14	Key, 5 x 5 x 25mm
8	483172	Belt, Transmission
9	483415	Pulley, 3-1/2" Dia. Idler
10	04043-04	Flatwasher, 3/8-.391 x .938 x .105
11	482744	Pulley, 5.75 OD Taper Bore
12	482085	Hub, Tapered, 15mm Bore
13	04001-45	Bolt, 3/8-16 x 2"
14	43503	Pivot, Idler
15	48224	Bearing
16	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8
17	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
18	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
19	483081	Pulley, 5.75 Dia. - 1.125" Bore
20	421203	Clamp Plate
21	04017-05	Hex Head Capscrew, 1/4-20 x 3/4"
22	422969	Control Lever, Pump
23	04017-05	Hex Head Capscrew, 1/4-20 x 3/4"
24	04030-02	Lockwasher, 1/4"
25	48829	Block, Pump Control
26	04060-06	Roll Pin
27	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
28	04019-04	Nut, Serr. Flange 3/8-16
29	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
30	424137	Bracket
31	04001-19	Bolt, Hex Head 3/8-16 x 1"
32	483215	Pulley, 5" Dia. Idler

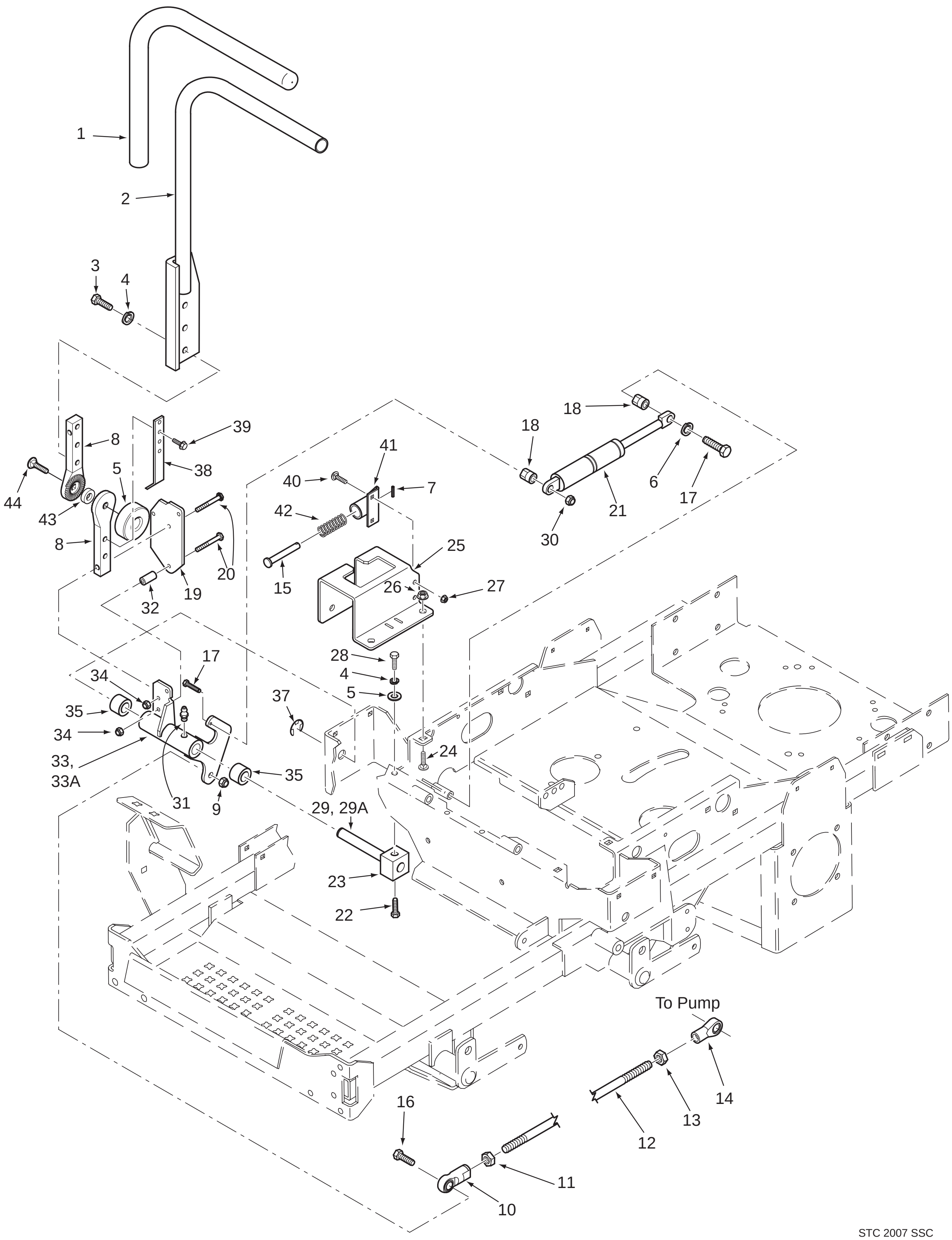
ENGINE AND ATTACHING PARTS (KAWASAKI & KOHLER)



ENGINE AND ATTACHING PARTS (KAWASAKI & KOHLER)

Ref. No.	Part No.	Description	19KAI	23CV
1	482932	Engine, Kawasaki (FH601V-AS29)	x	
	483281	Engine, Kohler (PS-75607)		x
2	423770	Bumper, Rear	x	x
3	424107	Shield, Rear	x	x
4	04019-04	Nut, Serr. Flange 3/8-16	x	x
5	482510	Extension, Oil Drain 2.3”		x
	482349	Extension, Oil Drain 4”	x	
6	04003-23	Bolt, Carr. 3/8-16 x 1”	x	x
7	04104-01	Bolt, 3/8-16 x 1” Torx		x
8	483102	Muffler	x	
	483416	Muffler		x
9	424133	Bracket, Muffler	x	x
10	423555	Plate, Skid	x	x
11	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2”	x	x
12	04001-19	Bolt, Hex Head 3/8-16 x 1”	x	x
13	04011-12	Screw, Hex Head 5/16-18 x 3/4” Self Tap	x	x
14	04019-03	Nut, Serr. Flange 5/16-18	x	x
15	04003-31	Bolt, Carr. 3/8-16 x 3/4”	x	x

STEERING COMPONENTS

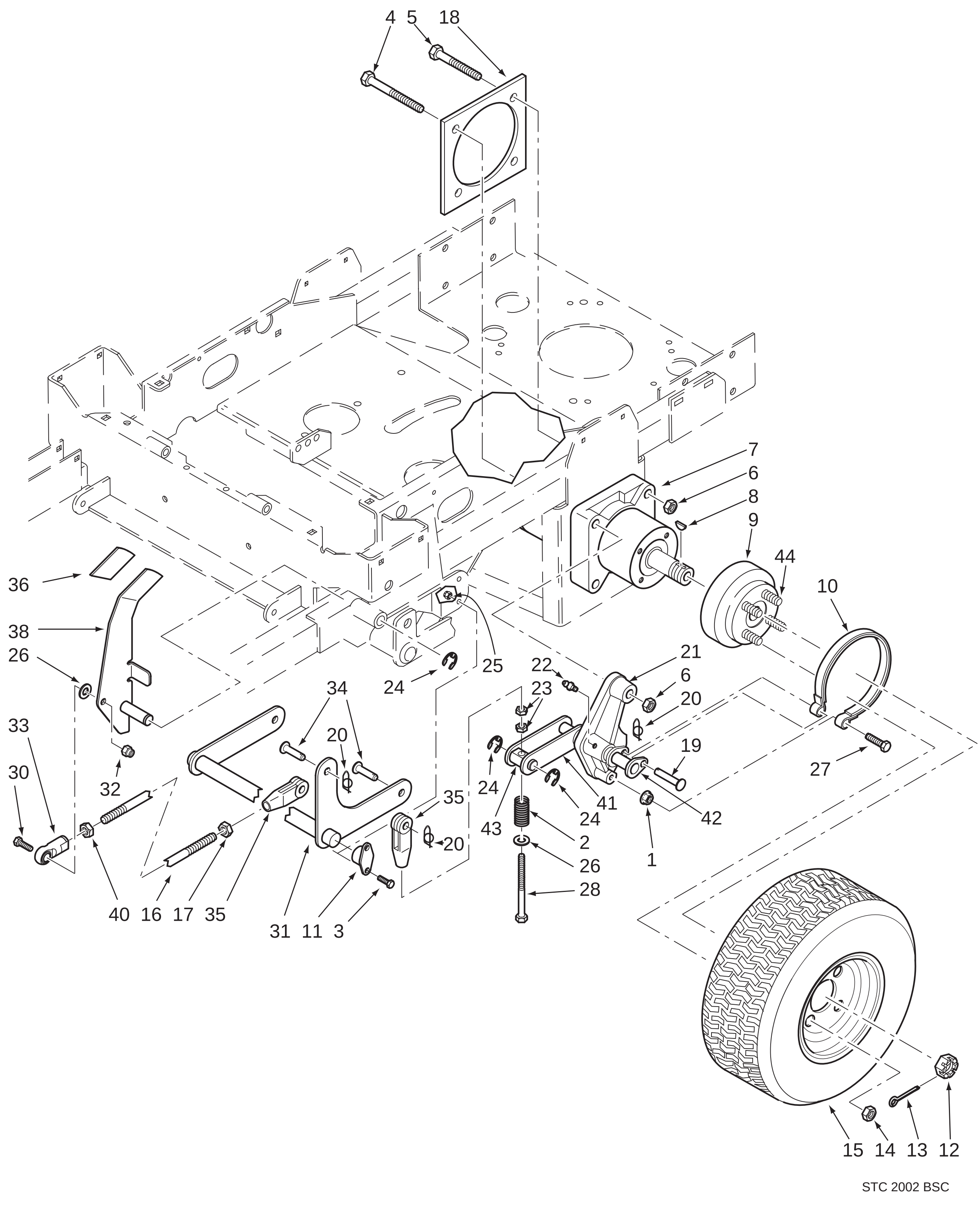


STC 2007 SSC

STEERING COMPONENTS

Ref. No.	Part No.	Description
1	482340	Grip, Control Lever
2	461914	Handle Bar, LH (Includes item 1)
	461923	Handle Bar, RH (Includes item 1)
3	04001-09	Bolt, Hex Head 3/8-16 x 1-1/4”
4	04030-03	Lock Washer, 3/8”
5	483269	Knob
6	04040-15	Flatwasher, 5/16-.375 x .875 x .083
7	04060-01	Roll Pin, Spring 5/32 x 3/4”
8	483238	Pivot, Control Lever
9	04021-09	Nut, Elastic Stop 3/8-16
10	482330	Rod End, 3/8-24 RH Female
11	04020-14	Nut, 3/8-24 RH Thread
12	482623	Rod, Pump Control Linkage
13	04020-17	Nut, 3/8-24 UNF-2B LH Thread
14	482331	Rod End, 3/8-24 LH Thread
15	43477	Pin Retainer
16	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2”
17	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4”
18	43602	Spacer, Pump Dampener
19	423599	Plate, Control Lever
20	04001-17	Bolt, Hex Head 5/16-18 x 2”
21	482452	Gas Damper
22	04001-19	Bolt, Hex Head 3/8-16 x 1”
23	482099	Block, Clamping
24	04003-12	Bolt, Carriage, 5/16-18 x 3/4”
25	461770	Control Plate - LH (Includes Decal)
	461771	Control Plate - RH (Includes Decal)
26	04019-03	Nut, Serr., Flange, 5/16-18
27	04021-08	Nut, Elastic Stop 1/4-20
28	04001-18	Bolt, Hex Head 3/8-16 x 3/4”
29	43616	Shaft, Steering Control
30	04021-10	Nut, Elastic Stop 5/16-18
31	48114-04	Grease Fitting, 1/4-28 Self Tap
32	43559	Spacer, Control
33	49574	Control Lever Assy RH (Includes 31 & 35)
	49573	Control Lever Assy LH (Includes 31 & 35)
34	04021-10	Nut, Elastic Stop 5/16-18
35	48100-06	Bushing
36	04041-08	Flatwasher, 1-1/4 x 49/64 x 16 Ga.
37	04050-02	Retaining Ring, 3/4” Ext.
38	423057	Bracket, Switch Actuator
39	04017-16	Bolt, Hex Serr. Flange 5/16-18 x 3/4”
40	04003-02	Bolt, Carr. 1/4-20 x 3/4”
41	45918	Bracket, Control Return
42	481389	Spring
43	483250	Rubber Spacer
44	04003-38	Bolt, Carriage 5/16-18 x 1-1/2”

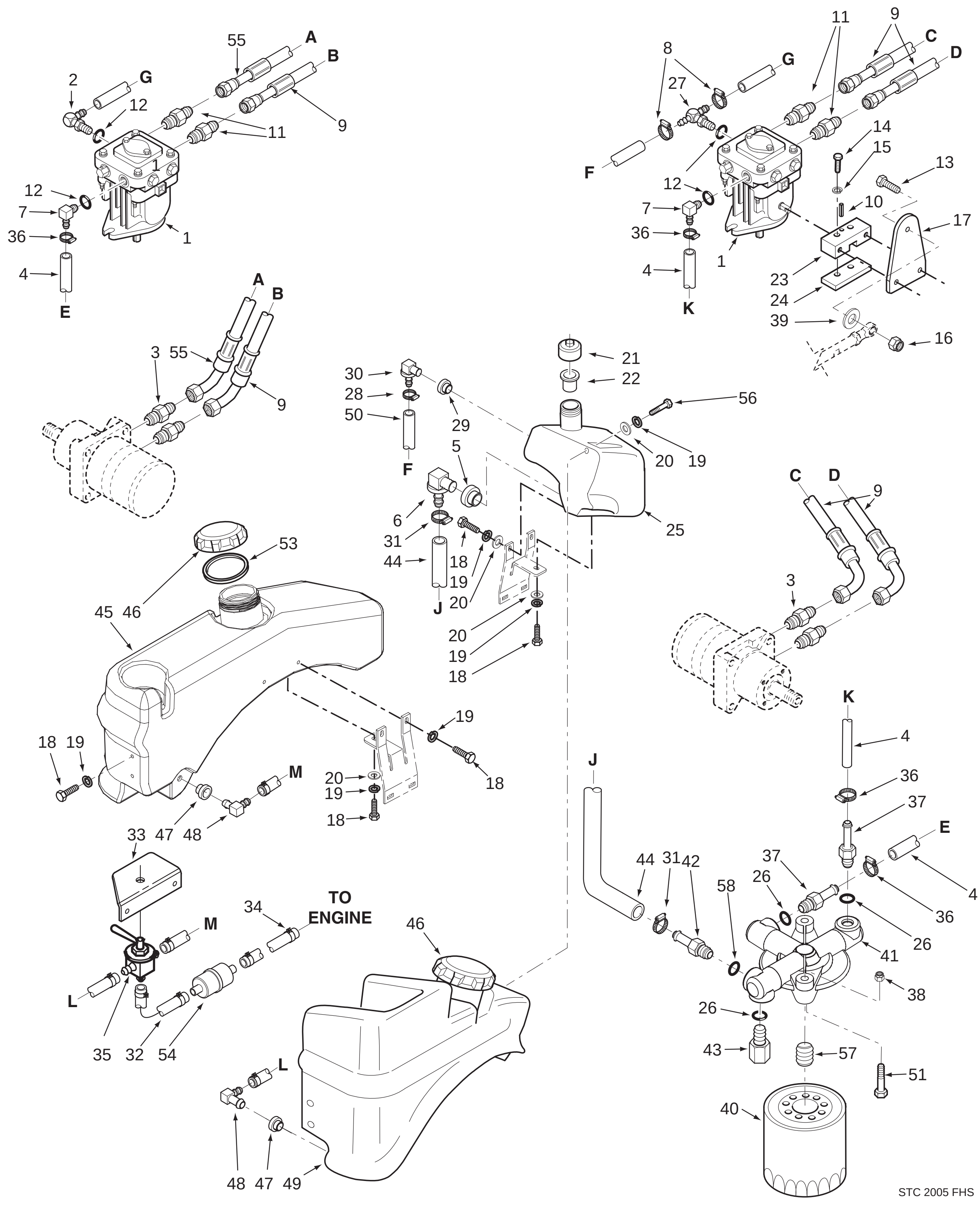
BRAKE COMPONENTS



BRAKE COMPONENTS

Ref. No.	Part No.	Description
1	04019-06	Nut, Serr. Flange 1/2-13
2	48807	Spring
3	04001-08	Bolt, Hex Head 5/16-18 x 3/4”
4	04001-163	Bolt, Hex Head 1/2-13 x 3-3/4”
5	04001-52	Bolt, Hex Head 1/2-13 x 2-1/2”
6	04021-19	Nut, 1/2-13 Center Lock
7	483190	Wheel Motor, Hydro-Gear
8	04063-25	Key, Woodruff 5/16 x 1”
9	461438	Wheel Hub Assembly
10	483644	Brake Band Assembly
11	482061	Bushing, Self Align
12	48680	Nut, Hex Castle 1.0-20 UNEF
13	04061-06	Cotter Pin, 9/64 x 1-1/2”
14	04028-02	Lug Nut, 1/2-20
15	482044	(48”) Wheel Assembly 23 x 9.5 -12
	481659	(48”) Rim
	482194	(48”) Tire 23 x 9.5 - 12
16	04004-46	Brake Rod Stud, 3/8-24 x 8.125”
17	04020-14	Nut, 3/8-24 UNF
18	423279	Plate Weldment, Motor Backing
19	04064-16	Clevis Pin, 3/8 x 1.93”
20	04069-01	Pin, Rue Cotter 3/8 Dia.
21	451970	Brake Linkage LH
	451971	Brake Linkage RH
22	48114-04	Grease Fitting, 1/4-28
23	04020-25	Nut, 3/8-24 UNF
24	04050-01	Retaining Ring, .625 Ext.
25	04021-10	Nut, Elastic Stop 5/16-18
26	04041-07	Flatwasher, 3/8-.391 x .938 x .105
27	04001-187	Bolt, Hex Head 1/2-13 x 2-1/2” Grade 8
28	04001-166	Bolt, Hex Head 3/8-24 x 3-3/4”
29	04061-02	Cotter Pin, 3/32 x 3/4”
30	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2”
31	451463	Brake Shaft
32	04021-09	Nut, Elastic Stop 3/8-16
33	48544	Rod End, 3/8-24 LH Thread
34	04064-02	Clevis Pin, 3/8 x 1.06”
35	48343-04	Clevis, 3/8-24
36	482102	Grip, Brake Lever
37	04019-04	Nut, Serr. Flange 3/8-16
38	461509	Brake Lever (includes item 36)
39	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4”
40	04020-17	Nut, 3/8-24 UNF-2B LH Thread
41	422483	Lever, Brake
42	45974	Shaft Weldment, Pivot
43	43495	Pin, Pivot
44	04008-01	Bolt, Serr. Flange 1/2-20 x 4.563”

FUEL AND HYDRAULIC SYSTEM

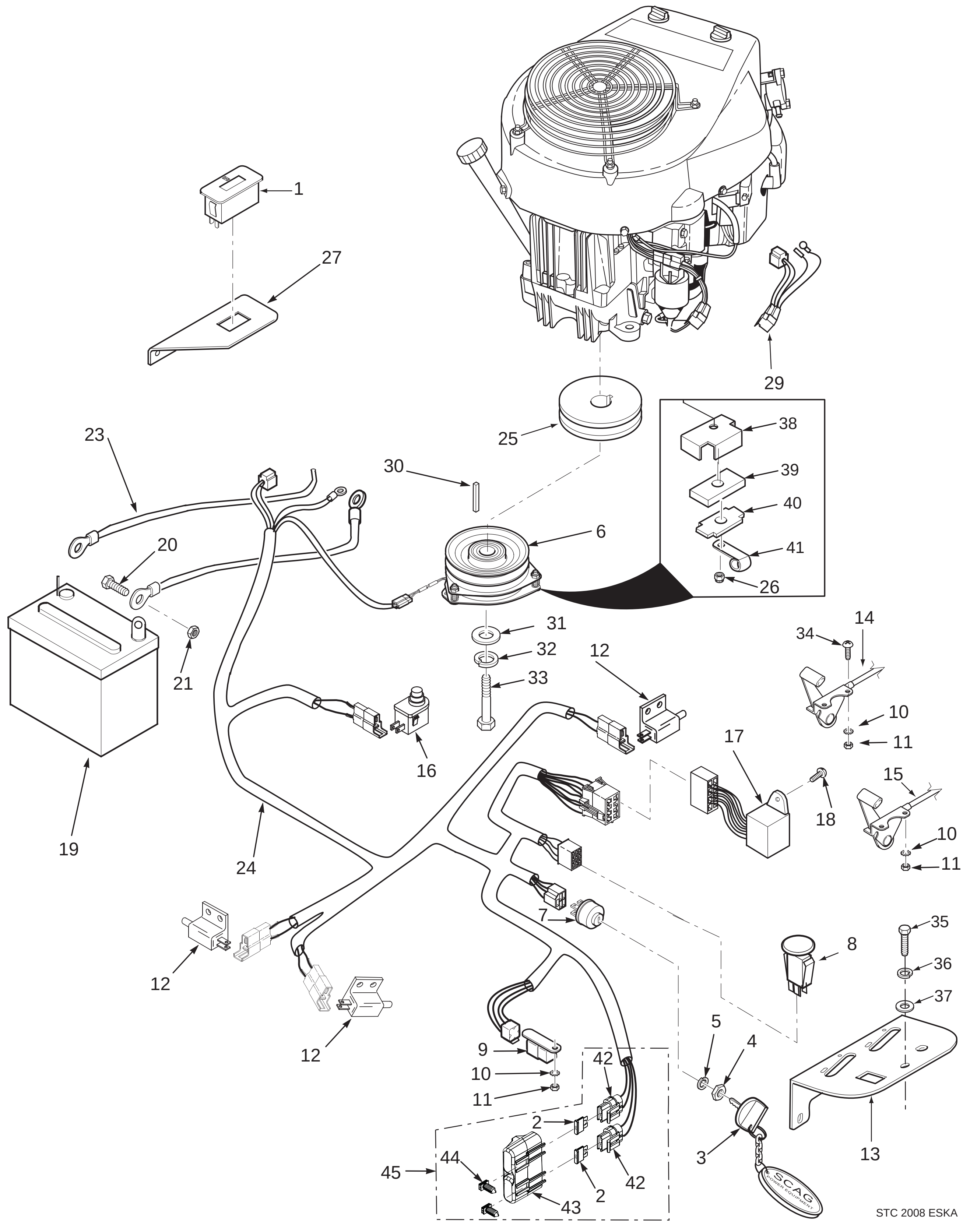


FUEL AND HYDRAULIC SYSTEM

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	482643	Pump, BDP-10A-316 (LH)	30	482572	Elbow, 0.38 Hose
	482644	Pump, BDP-10A-419 (RH)	31	48136-13	Clamp
2	482266-01	Elbow, 90 Degree 9/16 O-Ring x 3/8 Hose	32	483617	Fuel Hose, 1/4 ID (order by the inch)
3	48572-02	Fitting, 1/2" JIC x 5/8 O-Ring	33	423912	Bracket Fuel Valve
4	48811	Hose, 3/8 Pushlock (Specify length)	34	48059-01	Clamp, Fuel Hose 1/4 Hose ID
5	482573	Bushing	35	482212	Valve, Fuel Shutoff
6	482574	Fitting	36	48136-13	Clamp, .69 Max. / .25 Min. Dia.
7	482266-01	Elbow, 90 Degree 9/16 O-Ring x 3/8 Hose	37	482800-02	Fitting, 9/16 O-Ring x 3/8" Hose
8	48136-13	Hose Clamp, .69 Dia.	38	04019-03	Nut, Serr. Flange 5/16-18
9	482548	Hose Assembly	39	04041-07	Flatwasher, 3/8-.391 x .938 x .105
10	04060-06	Roll Pin	40	48462-01	Oil Filter
11	48572-04	Fitting, 1/2" JIC x 1/2" O-Ring	41	482798	Filter Head Assembly
12	48603-06	O-Ring	42	482800-01	Fitting, 3/4 O-Ring x 3/8 Hose
13	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"	43	48604-03	Plug, 9/16-18 O-Ring
14	04017-07	Bolt, Hex Head 1/4-20 x 1-1/4"	44	482557	Hose, Filter Inlet
15	04030-02	Lockwasher	45	461969	Fuel Tank RH
16	04021-09	Nut, Elastic Stop 3/8-16	46	482547	Cap, Fuel Tank (incl. item #53)
17	422969	Control Lever	47	48309	Tank Bushing
18	04001-08	Bolt, Hex Head 5/16-18 x 3/4"	48	48939	Elbow, 90 Degree
19	04030-03	Lockwasher, 5/16"	49	461476	Fuel Tank LH
20	04040-15	Flatwasher, 5/16-.375 x .875 x .083	50	48811	Hose, 3/8 Pushlock 15" Long
21	481164	Cap, Hydraulic Tank	51	04001-17	Bolt, Hex Head 5/16-18 x 2"
22	481507	Insert, Filler Neck	52	04010-10	Screw, 1/4-20 x 2"
23	48829	Control Block	53	482774	Gasket, Gas Tank Cap
24	421203	Clamp Plate	54	**	Fuel Filter
25	461479	Hydraulic Tank Assembly w/fittings	55	482605	Hose Assembly
26	48603-06	O-Ring, 9/16"	56	04001-11	Bolt, Hec Head 5/16-18 x 1-1/2"
27	482277	Tee Fitting, O-Ring to Barb	57	482802	Nipple, Oil Filter 1.0-12 UNF-2A x 1-1/4"
28	48136-13	Clamp, .69 Max. / .25 Min. Dia.	58	48603-02	O-Ring, 3/4"
29	482571	Bushing			

** Available through the individual engine manufacturer.

ELECTRICAL SYSTEM

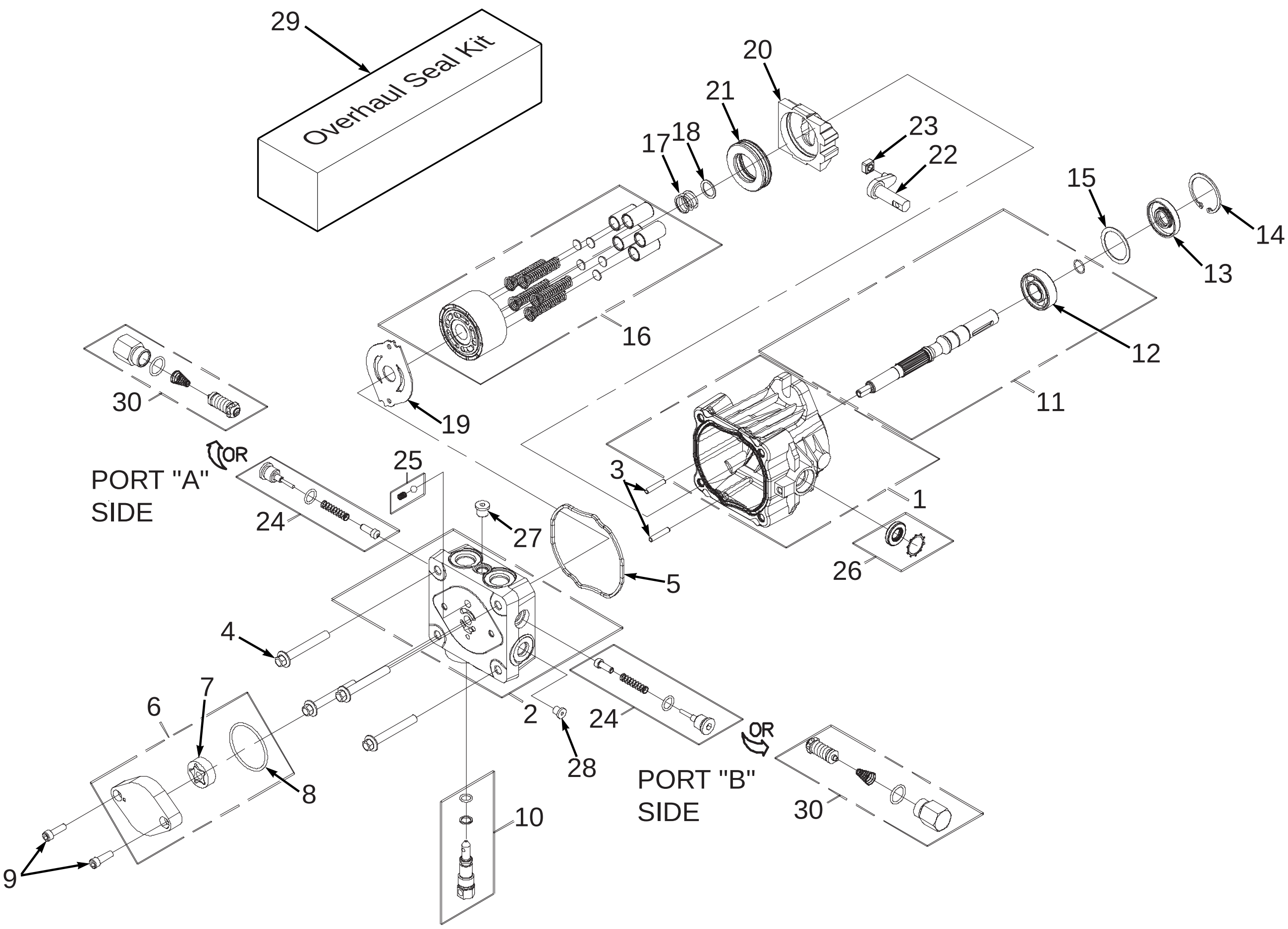


SCAG

ELECTRICAL SYSTEM

Ref. No.	Part No.	Description
1	483355	Hourmeter
2	48298	Fuse, 20 amp
3	483366	Key, Ignition
	462069	Key Assembly w/Fob
4	48017-04	Nut, Hex 5/8-32
5	48017-03	Lockwasher, 5/8” Internal
6	461660	Electric PTO Clutch GT3.5
7	48798	Switch, Ignition
8	483162	Switch, PTO
9	483013	Relay
10	04031-01	Lock Washer, #10 External Tooth
11	04020-01	Nut, Hex #10-32
12	481637	Switch, N/O
13	461768	Panel, Instrument
14	482032	Choke & Throttle Control - Kawasaki (Qty 2)
	481544	Choke Control - Kohler (Qty 1)
15	482032	Throttle Control - Kohler (Qty 1)
16	481638	Switch, Seat
17	483029	Module, Interlock
18	04010-01	Screw, #10-32 x .5” Phillips Head
19	483420	Battery, 330CCA (Not Available Through Scag)
20	04001-44	Bolt, Hex Head 1/4-20 x .5”
21	04020-02	Nut, Hex 1/4-20
22	48029-15	Cable, Battery Black (negative)
23	48029-12	Cable, Battery Red (positive)
24	483618	Wiring Harness, Main
25	483081	Pulley, 5.45 OD x 1.125” Bore
26	04021-10	Nut, Elastic Stop 5/16-18 Key
27	424112	Mounting Bracket, Hour Meter
28	04010-11	Screw, #10-32 x 1.5” Phillips Head
29	482543	Adaptor, Wiring Harness (Kawasaki only)
	482094	Adaptor, Wiring Harness (Kohler only)
30	04063-23	Key, 1/4 x 1/4 x 3-1/4”
31	04041-28	Flatwasher, 7/16-.469 x 1-3/4” x 1/4”
32	04030-05	Lockwasher, 7/16”
33	04001-101	Bolt, Hex Head 7/16-20 x 2-1/2” UNF
34	04010-12	Screw, #10-32 x 3/4”
35	04001-08	Bolt, Hex Head 5/16-18 x 3/4”
36	04030-03	Lockwasher, 5/16”
37	04040-15	Flatwasher, 5/16-.375 x .875 x .083
38	423909	Backing Plate
39	481716	Rubber Pad, Clutch Stop
40	422534	Plate, Backing
41	48030-09	Clamp
42	483629	Fuse Holder
43	483571	Cover, Sealed Double
44	482588	Clip, Wire
45	483642	Double Fuse Assembly, Sealed (Incl. items 2, 42, 43, 44)

HYDRAULIC PUMP ASSEMBLY



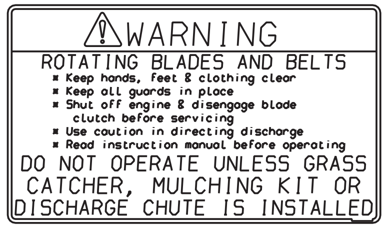
HYDRAULIC PUMP ASSEMBLY

Ref. No.	Part No.	Description
1	HG 70516	Housing Kit
2	HG 70573	End Cap Kit
3	HG 50641	Straight Headless Pin
4	HG 50969	Hex Flange Bolt, M8-1.25 x 60mm
5	HG 51232	Housing O-Ring
6	HG 2513027	Charge Pump Kit
7	HG 50273	Gerotor Assembly
8	HG 9004101-1340	O-Ring
9	HG 50095	Socket Head Screw, M6 x 1.0-20mm
10	HG 2513030	Bypass Valve Kit
11	HG 70521	Pumpshaft Kit
12	HG 50315	Ball Bearing, 17 x 40 x 12
13	HG 51161	Lip Seal
14	HG 50329	Retaining Ring
15	HG 50951	Spacer
16	HG 70331	Cylinder Block Kit
17	HG 2003014	Block Spring
18	HG 2003017	Block Thrust Washer
19	HG 51444	Valve Plate
20	HG 2003087	Swash Plate
21	HG 50551	Ball Thrust Bearing
22	HG 2003005	Trunnion Arm
23	HG 2000015	Slot Guide
24	HG 2510062	Check Valve Kit (.024” Orfice) port “A” on Left Hand Pump, port “B” on Right Hand Pump
25	HG 70403	Charge Relief Kit
26	HG 2513043	Trunnion Seal with Retainer
27	HG 9005110-4400	Straight Thread Plug
28	HG 50408	Straight Headless Pin
29	HG 70525	Overhaul Seal Kit
30	HG 70743	System Check Relief Kit, port “B” on Left Hand Pump, port “A” on Right Hand Pump

REPLACEMENT DECALS AND INFORMATION PLATES



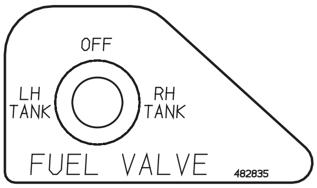
1



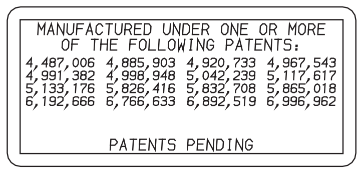
2



8



11



5



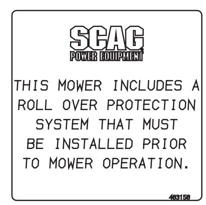
13



6



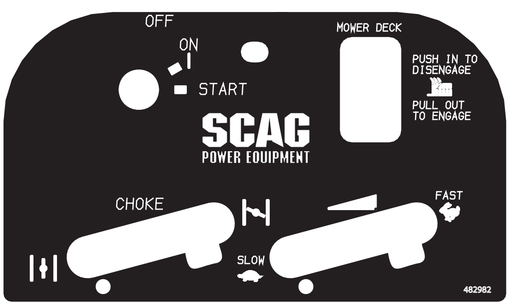
7



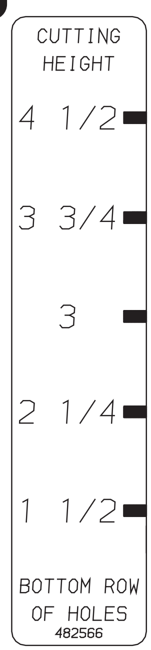
4



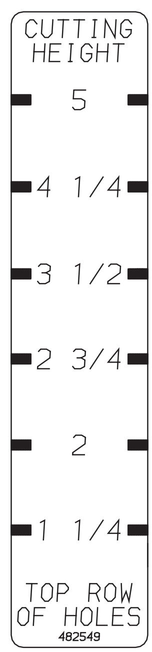
9



10



12

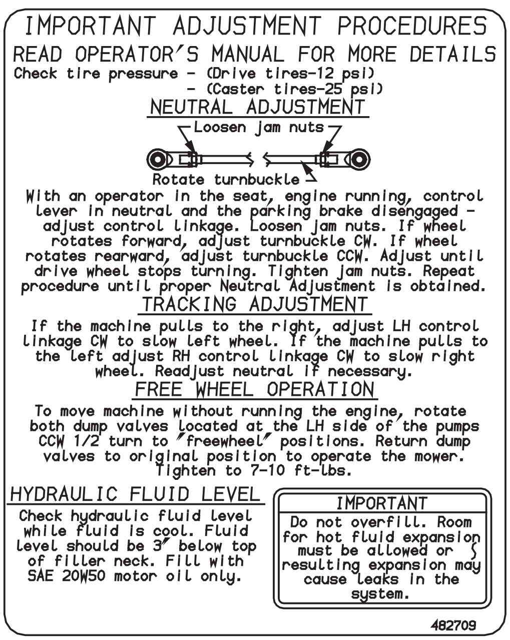


18

STC 2007 RDP1

REPLACEMENT DECALS AND INFORMATION PLATES

Ref. No.	Part No.	Description
1	483407	Decal, Danger-Spinning Blades
2	483406	Decal, Warning-Rotating Blades
3	483199	Decal, 48V
4	483158	Decal, ROPS
5	483044	Decal, Patents
6	482100	Decal, Traction Control
7	481971	Decal, Heavy Duty Commercial
8	48404	Decal, Metalcraft - Made in USA
9	483402	Decal, Belt Cover
10	482982	Decal, Instrument Panel
11	482835	Decal, Fuel Valve Position
12	482566	Decal, Cutting Height Bottom Row of Holes
13	482578	Decal, Tiger Cub
14	482709	Decal, Seat Support
15	482579	Decal, Rear Bumper
16	482166	Decal, Front Footplate
17	483405	Decal, Discharge Chute
18	482549	Decal, Cutting Height Top Row of Holes
**	461983	Spanish Decal Kit, STC / STWC (not shown)



14



15



3



16



17

STC 2008 RDP2

ELECTRICAL SCHEMATIC - KAWASAKI, KOHLER

